



SECTION 26 05 27 – GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Rod electrodes.
 - 2. Wire.
 - 3. Grounding well components.
 - 4. Mechanical connectors.
 - 5. Exothermic connections.

1.2 SYSTEM DESCRIPTION

- A. Grounding systems use the following elements as grounding electrodes:
 - 1. Metal underground water pipe.
 - 2. Metal building frame.
 - 3. Concrete-encased electrode.
 - 4. Rod electrode.
 - 5. Plate electrode.

1.3 PERFORMANCE REQUIREMENTS

- A. Grounding System Resistance: 5 ohms maximum.

1.4 SUBMITTALS

- A. Product Data: Submit data on grounding electrodes and connections.
- B. Test Reports: Indicate overall resistance to ground and resistance of each electrode.
- C. Manufacturer's Installation Instructions: Submit for active electrodes.
- D. Manufacturer's Certificate: Certify Products meet or exceed specified requirements.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Accept materials on site in original factory packaging, labeled with manufacturer's identification.



- B. Protect from weather and construction traffic, dirt, water, chemical, and mechanical damage, by storing in original packaging.
- C. Do not deliver items to project before time of installation. Limit shipment of bulk and multiple-use materials to quantities needed for immediate installation.

PART 2 - PRODUCTS

2.1 ROD ELECTRODES

- A. Manufacturers:
 - 1. **Erico, Inc.**
 - 2. **O-Z Gedney Co.**
 - 3. **Thomas & Betts.**
- B. Product Description:
 - 1. Material: Copper-clad steel.
 - 2. Diameter: 3/4 inch
 - 3. Length: 10 feet
- C. Connector: Connector for exothermic welded connection.

2.2 WIRE

- A. Material: Stranded copper.
- B. Foundation Electrodes: 4 AWG.
- C. Grounding Electrode Conductor: Copper conductor bare.
- D. Bonding Conductor: Copper conductor bare.

2.3 GROUNDING WELL COMPONENTS

- A. Well Pipe: 8 inches NPS (DN200) by 24 inches long fiberglass pipe with belled end.
- B. Well Cover: Cast iron with legend "GROUND" embossed on cover.

2.4 MECHANICAL CONNECTORS

- A. Manufacturers:
 - 1. **Erico, Inc.**
 - 2. **ILSCO Corporation.**



3. O-Z Gedney Co.

- B. Description: Bronze connectors, suitable for grounding and bonding applications, in configurations required for particular installation.

2.5 EXOTHERMIC CONNECTIONS

- A. Manufacturers:

- 1. Copperweld, Inc.**
- 2. ILSCO Corporation.**
- 3. O-Z Gedney Co.**

- B. Product Description: Exothermic materials, accessories, and tools for preparing and making permanent field connections between grounding system components.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Remove paint, rust, mill oils, and surface contaminants at connection points.

3.2 INSTALLATION

- A. Install rod electrodes as required. Install additional rod electrodes to achieve specified resistance to ground.
- B. Install grounding and bonding conductors concealed from view.
- C. Install grounding well pipe with cover at each rod location. Install well pipe top flush with finished grade.
- D. Install 4/0 AWG bare copper wire in foundation footing.
- E. Install grounding electrode conductor and connect to reinforcing steel in foundation footing.
- F. Bond together metal siding not attached to grounded structure; bond to ground.
- G. Equipment Grounding Conductor: Install separate, insulated conductor within each feeder and branch circuit raceway. Terminate each end on suitable lug, bus, or bushing.
- H. Install continuous grounding using underground cold water system and building steel as grounding electrode. Where water piping is not available, install artificial station ground by means of driven rods or buried electrodes.
- I. Permanently ground entire light and power system in accordance with NEC, including



service equipment, distribution panels, lighting panelboards, switch and starter enclosures, motor frames, grounding type receptacles, and other exposed non-current carrying metal parts of electrical equipment.

- J. Install from grounding bus of serving panel to ground bus of served panel, grounding screw of receptacles, lighting fixture housing, light switch outlet boxes or metal enclosures of service equipment. Ground conduits by means of grounding bushings on terminations at panelboards with installed number 12 conductor to grounding bus.
- K. Permanently attach equipment and grounding conductors prior to energizing equipment.
- L. The Ufer Ground grounding electrode shall consist of a 50-foot length of bare #4/0 copper wire extended its full length below ground level and embedded along the bottom of the concrete foundation footing which is in direct contact with the foundation earth and supported in such a manner that it cannot be less than 3 inches from the bottom or side of the concrete when the foundation concrete is poured.

A loop at the approximate center of this grounding electrode shall be brought out at the top of the foundation and a #4/0 copper ground conductor shall connect the ground electrode to the main ground electrode bus in the equipment room. The conductor shall be connected to the ground electrode by exothermic welding.

END OF SECTION 26 05 27