



## **SECTION 23 81 27 - DUCTLESS SPLIT-SYSTEM AIR-CONDITIONERS**

### **PART 1 - GENERAL**

#### **1.1 SUMMARY**

- A. Section Includes:
  - 1. Fan Coil Unit.
  - 2. Condensing unit.
  - 3. For units/systems up to three tons maximum.
- B. This applies to units less than 5 tons.

#### **1.2 REFERENCES**

- A. Air-Conditioning and Refrigeration Institute:
  - 1. ARI 210/240 - Unitary Air-Conditioning and Air-Source Heat Pump Equipment.
  - 2. ARI 270 - Sound Rating of Outdoor Unitary Equipment.
  - 3. ARI 340/360 - Commercial and Industrial Unitary Air-Conditioning and Heat Pump Equipment.
  - 4. ARI 365 - Commercial and Industrial Unitary Air-Conditioning Condensing Units.
- B. American Society of Heating, Refrigerating and Air-Conditioning Engineers:
  - 1. ASHRAE 52.1 - Gravimetric and Dust-Spot Procedures for Testing Air-Cleaning Devices Used in General Ventilation for Removing Particulate Matter.
  - 2. ASHRAE 90.1 - Energy Standard for Buildings Except Low-Rise Residential Buildings.
- C. ASTM International:
  - 1. ASTM B117 - Standard Practice for Operating Salt Spray (Fog) Apparatus.
- D. National Electrical Manufacturers Association:
  - 1. NEMA MG 1 - Motors and Generators.
- E. National Fire Protection Association:
  - 1. NFPA 90A - Standard for the Installation of Air Conditioning and Ventilating Systems.

#### **1.3 SUBMITTALS**

- A. Product Data: Submit data indicating:
  - 1. Cooling and heating capacities.



2. Dimensions.
  3. Weights.
  4. Rough-in connections and connection requirements.
  5. Electrical requirements with electrical characteristics and connection requirements.
  6. Controls.
  7. Accessories.
- B. Manufacturer's Installation Instructions: Submit assembly, support details, connection requirements, and include start-up instructions.

## 1.4 QUALITY ASSURANCE

- A. Performance Requirements: Energy Efficiency Rating (EER) and Coefficient of Performance (COP) not less than prescribed by ASHRAE 90.1 when used in combination with compressors and evaporator coils when tested in accordance with ARI Standards.

## PART 2 - PRODUCTS

### 2.1 SPLIT SYSTEM AIR CONDITIONING UNITS

- A. Product Description: Split system consisting of fan coil unit and condensing unit including cabinet, evaporator fan, refrigerant cooling coil, compressor, refrigeration circuit, condenser, air filters, controls, air handling unit accessories, condensing unit accessories, and refrigeration specialties.
- B. Manufacturers:
1. **Mitsubishi.**
  2. **Daikin.**
  3. **Sanyo.**
- C. Refrigerants R-410A and R-407C.

### 2.2 FAN COIL UNIT

- A. Cabinet:
1. Panels: Constructed of galvanized steel with baked enamel finish. Access Panels: Located on both sides of unit. Furnish with duct collars on inlets and outlets.
  2. Insulation: Factory applied to each surface to insulate entire cabinet. One inch thick neoprene coated aluminum foil faced glass fiber with edges protected from erosion.
- B. Evaporator Fan: Forward curved centrifugal type, resiliently mounted with adjustable belt drive and high efficiency motor. Motor permanently lubricated with built-in thermal overload protection.



- C. Evaporator Coil: Constructed of copper tubes expanded onto copper fins. Factory leak tested under water. Removable, PVC construction, double-sloped stainless steel drain pan with piping connections on both sides. Coil shall be coated with minimum 1.0 mil. aluminum impregnated polyurethane coating by Blygold PoluAl XT or approved equal. Coating shall withstand 4,000 hours in both salt spray test per ASTM B117 and acid salt spray test per ASTM D5339.
- D. Refrigeration System: Single or Dual refrigeration circuits controlled by factory installed thermal expansion valve. Refrigerant shall be R407C or R410A.
- E. Air Filters: 1 inch thick glass fiber disposable media in metal frames. 25 to 30 percent efficiency based on ASHRAE 52.1.
- F. Unit shall be wall mounted, ceiling mounted, or ceiling cassette type (integral with grid).

### **2.3 CONDENSING UNIT**

- A. General: Factory assembled and tested air cooled condensing units, consisting of casing, compressors, condensers, coils, condenser fans and motors, and unit controls.
- B. Unit Casings: Exposed casing surfaces constructed of galvanized steel with manufacturer's standard baked enamel finish. Designed for outdoor installation and complete with weather protection for components and controls, and complete with removable panels for required access to compressors, controls, condenser fans, motors, and drives.
- C. Compressor: Single refrigeration circuit or two independent refrigeration circuits with rotary or hermetic semi-hermetic reciprocating type compressors, resiliently mounted, with positive lubrication, and internal motor overload protection. Compressor shall five (5) year warranty.
- D. Condenser Coil: Constructed of copper tubing mechanically bonded to copper fins, factory leak and pressure tested. Coil shall be coated with minimum 1.0 mil. aluminum impregnated polyurethane coating by Blygold PoluAl XT or approved equal. Coating shall withstand 4,000 hours in both salt spray test per ASTM B117 and acid salt spray test per ASTM D5339.
- E. Controls: Furnish operating and safety controls including high and low pressure cutouts. Control transformer. Furnish magnetic contactors for compressor and condenser fan motors.
- F. Condenser Fans and Drives: Direct drive propeller fans statically and dynamically balanced. Wired to operate with compressor. Permanently lubricated ball bearing type motors with built-in thermal overload protection. Furnish high efficiency fan motors.
- G. Condensing Unit Accessories: Furnish the following accessories:
  - 1. Controls to provide low ambient cooling to 0 degrees F.
  - 2. Time delay relay.
  - 3. Anti-short cycle timer.
  - 4. Disconnect switch.
  - 5. Vibration isolators.



6. Hot gas bypass kit.
  7. Coil with corrosion resistant coating capable of withstanding salt spray test of 1000 hours in accordance with ASTM B117.
  8. Condenser Coil Guard: Condenser fan openings furnished with PVC coated steel wire safety guards.
  9. Suction and discharge pressure gauges.
- H. Refrigeration specialties: Furnish the following for each circuit:
1. Charge of compressor oil.
  2. Holding charge of refrigerant.
  3. Replaceable core type filter drier.
  4. Liquid line sight glass and moisture indicator.
  5. Shut-off valves on suction and liquid piping.
  6. Liquid line solenoid valve.
  7. Charging valve.
  8. Oil level sight glass.
  9. Crankcase heater.
  10. Hot gas muffler.
  11. Pressure relief device.

## **2.4 CONTROLS**

- A. Capability to interface with BAS (Building Automation System).

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION – FAN COIL UNIT**

- A. Install per manufacturer's recommendations. Where appropriate, provide 2" deflection spring vibration isolators and seismic restraints.
- B. Install condensate piping with trap and route from drain pan to approved receptor.

### **3.2 TRAINING**

- A. Training shall include minimum of 10 LAWA personnel for 40 hours three shifts total, 16 hours shall be classroom training and 24 hours shall be hands on training.

END OF SECTION 23 81 27