



SECTION 08 11 13 – HOLLOW METAL DOORS AND FRAMES

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes hollow metal doors and frames.

NOTE: The integration of the existing LAWA Security System into the new steel door and frame may be required. The Contractor shall be responsible for the total and complete coordination of the security system components of the work.

1.2 SUBMITTALS

- A. Product Data: Submit product data for each product indicated. Include material descriptions, core descriptions, label compliance, sound and fire-resistance ratings, and finishes for each type of door and frame specified.
- B. Shop Drawings: Submit door and frame schedule using same reference designations indicated on Drawings. Include opening size(s), handing of doors, frame throat dimensions, details of each frame type, elevations of door design types, details of construction, location and installation requirements of door hardware and reinforcements, hardware group numbers, details of joints and connections, fire label requirements including fire rating time duration, maximum temperature rise requirements, and smoke label requirements.

NOTE: On the shop drawings, indicate the routing of electrical conduit with related dimensions and locations of required cutouts in doors and frames that are to accept electric hardware devices.

- C. Construction Samples: Submit approximately 18 by 24 inches (450 by 600 mm) construction samples, representing the required construction of doors and frames for Project.
1. Doors: Show vertical-edge, top, and bottom construction; insulation; face stiffeners; and hinge and other applied hardware reinforcement. Include glazing stops if applicable.
 2. Welded Frames: Show profile, welded corner joint, welded hinge reinforcement, dust-cover boxes, floor and wall anchors, stops, and silencers. Include glazing stops if applicable.
 3. Frames: Show profile, corner joint, welded hinge reinforcement, wall anchors, stops, and silencers.
- D. Certificate of Compliance for Fire Rated Doors: Provide copies of Certificate of Compliance for all fire rated door assemblies, all smoke and draft control door assemblies, and all temperature rise rated door assemblies.



- E. Oversize Construction Certification: For door assemblies required to be fire rated and exceeding limitations of labeled assemblies, submit certification of a testing agency acceptable to authorities having jurisdiction that each door and frame assembly has been constructed to comply with design, materials, and construction equivalent to requirements for labeled construction.

1.3 QUALITY ASSURANCE

- A. Hollow Metal Door and Frame Standard: Comply with the applicable provisions and recommendations of the following publications by Hollow Metal Manufacturers Association (HMMA) Div. of National Association of Architectural Metal Manufacturers (NAAMM), unless more stringent requirements are indicated in the Contract Documents:
 - 1. HMMA “Hollow Metal Manual”.
 - 2. HMMA 861 “Guide Specifications for Commercial Hollow Metal Doors and Frames”.
- B. Manufacturer Qualifications: A firm experienced in manufacturing hollow metal doors and frames similar to those indicated for this Project and with a record of successful in-service performance, as well as sufficient production capacity to produce required units.
- C. Fire-Rated Door Assemblies: Assemblies complying with NFPA 80 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire-protection ratings indicated, based on testing according to NFPA 252 or UL 10C “Standard for Positive Pressure Fire Tests of Door Assemblies”. Fire classification labels at all doors with fire ratings greater than 20 minutes shall indicate the temperature rise developed on the unexposed surface of the door after the first 30 minutes of fire exposure.
 - 1. Provide metal labels permanently fastened on each door which is within the size limitations established by the LADBS.
 - 2. Temperature-Rise Rating: Where indicated, provide doors that have a temperature-rise rating of 450 deg F (250 deg C) maximum in 30 minutes of fire exposure.
 - 3. Positive Pressure Rated Door Assemblies: Where indicated provide positive pressure rated fire rated door assemblies. Sizes and configurations as shown on the drawings. Installed door assemblies shall be in accordance with door manufacturers certified assemblies.
 - a. Test Pressure: Test according to NFPA 252 or UL 10C. After 5 minutes into the test, neutral pressure level in furnace shall be established at 40 inches (1000 mm) or less above the sill.
 - 4. Oversize Fire-Rated Door Assemblies: For units exceeding sizes of tested assemblies, provide certification by a testing agency acceptable to authorities having jurisdiction that doors comply with standard construction requirements for tested and labeled fire-rated door assemblies except for size.
- D. Fire-Rated Window Assemblies: Assemblies complying with NFPA 80 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire ratings indicated, based on testing according to NFPA 257 or UL 9.
- E. Smoke-Control Door Assemblies: Comply with NFPA 105 or UL 1784.



1.4 DELIVERY, STORAGE, AND HANDLING

- A. Deliver doors and frames palleted, wrapped, or crated to provide protection during transit and Project site storage.
- B. Inspect doors and frames, on delivery, for damage. Tool marks, rust, blemishes, and other damage on exposed surfaces will not be acceptable. Remove and replace damaged items as directed by Architect. Store doors and frames at building site in a dry location, off the ground, and in such a manner as to prevent deterioration.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide doors and frames by one of the following:
 - 1. Hollow Metal Doors and Frames:
 - a. **Ceco Door Products; an Assa Abloy Group Company.**
 - b. **Curries Company; an Assa Abloy Group Company.**
 - c. **Steelcraft; an Allegion product line.**

2.2 MATERIALS

- A. Specified Gage Thickness: All specified gauge thicknesses are Manufacturer's Standard Gauge.
- B. Hot-Rolled Steel Sheets: ASTM A 1008/A 1008M, CS (commercial steel), Type B; free of scale, pitting, or surface defects; pickled and oiled.
- C. Cold-Rolled Steel Sheets: ASTM A 1011/A 1011M, CS (commercial steel), Type B, free from scale, pitting, coil breaks, surface blemishes, buckles, waves, or other defects, exposed (matte) dull finish, suitable for exposed applications.
- D. Inserts, Bolts, and Fasteners: Galvanized steel.
 - 1. Expansion Bolts and Shields: FS FF-S-325, Group III, Type 1 or 2.
 - 2. Machine Screws: FS FF-S-92, carbon steel, Type III cross recessed, design I or II recess, style 2C flat head.
- E. Filler: Sound deadening and heat retarding mineral fiber insulating material.

2.3 DOORS

- A. General: Provide flush-design doors, 1-3/4 inches (44 mm) thick, of seamless hollow construction, unless otherwise indicated. Construct doors with sheets joined at their vertical edges by continuous welding the full height of the door, with no visible seams on their faces or vertical edges, and all welds ground and finished flush.
 - 1. Visible joints or seams around glazed panel inserts are permitted.



2. For single-acting swing doors, bevel both vertical edges 1/8 inch in 2 inches (3 mm in 50 mm).
3. For double-acting swing doors, round vertical edges with 2-1/8-inch (54-mm) radius.

NOTE: For the doors, make provisions for the installation of electrical items specified elsewhere; arrange so wiring can be readily removed and replace. Provide all cutouts and reinforcements required for these steel doors to accept security system components.

All new restrooms entrances doors shall provide the clearance width necessary to accommodate a 42" wide wheelchair.

- B. Interior Door Core Construction: Doors shall be stiffened by continuous vertically formed steel sections which, upon assembly, shall span the full thickness of the interior space between door faces. These stiffeners shall be 0.026-inch (0.6-mm) minimum thickness, spaced so that the vertical interior webs shall be not more than 6 inches (150 mm) apart and spot welded to face sheets a maximum of 5 inches (127 mm) o.c. Place filler between stiffeners for full height of door.
- C. Fire Door Cores: A continuous mineral fiberboard core permanently bonded to the inside face of the outer face sheet unless otherwise required to provide fire-protection and temperature-rise ratings indicated.
- D. Astragals: As required by NFPA 80 to provide fire ratings indicated.
- E. Top and Bottom Channels: Spot weld metal channels, having a thickness of not less than thickness of face sheet, not more than 6 inches (150 mm) o.c. to face sheets.
 1. Reinforce tops and bottoms of doors with inverted horizontal channels of same material as face sheet so flanges of channels are even with bottom and top edges of face sheets.
- F. Hardware Reinforcement: Fabricate reinforcing from the same material as door to comply with the following. Offset reinforcement so that faces of mortised hardware items are flush with door surfaces.
 1. Hinges and Pivots: 7 gauge (0.167 inch) (4.2 mm) thick by 1-1/2 inches (38 mm) wide by 9 inches (229 mm).
 2. Lock Front, Strike, and Flushbolt Reinforcements: 12 gauge (0.093 inch) (2.3 mm) thick by size as required by hardware manufacturer.
 3. Lock Reinforcement Units: 14 gauge (0.067 inch) (1.7 mm) thick by size as required by hardware manufacturer.
 4. Closer Reinforcements: 12 gauge (0.093 inch) (2.3 mm) thick one piece channel by size as required by hardware manufacturer.
 5. Other Hardware Reinforcements: As required for adequate strength and anchorage.
 6. In lieu of reinforcement specified, hardware manufacturers recommended reinforcing units may be used.



7. Exit Device Reinforcements: 0.250 inch (6.35 mm) thick by 10 inches (245 mm) high by 4 inches (101 mm) wide centered on exit device case body, unless otherwise recommended by exit device manufacturer.
- G. Electrical Requirements: Make provisions for installation of electrical items specified elsewhere; arrange so wiring can be readily removed and replaced.
1. Provide all cutouts and reinforcements required for hollow metal doors to accept security system components.
 2. Doors with Electric Hinges and Pivots: Provide with metal conduit or raceway to permit wiring from electric hinge or pivot to other electric door hardware.
 - a. Hinge Location: Center for doors less than 90 inches (2286 mm) tall or second hinge from door bottom for doors greater than 90 inches (2286 mm); top or bottom electric hinge locations shall not be permitted.
- H. Interior Hollow Metal Doors:
1. Typical Interior Doors: Flush design with 18 gauge (0.042-inch-) (1.06-mm-) thick cold-rolled stretcher-leveled steel face sheets and other metal components from hot- or cold-rolled steel sheets.
 2. Extra Heavy Use Doors: Flush design with 14 gauge (0.067-inch-) (1.7-mm-) thick cold-rolled, stretcher-leveled steel face sheets and other metal components from hot- or cold-rolled steel sheets. Provide only where indicated.

2.4 FRAMES

- A. Fabricate hollow metal frames, formed to profiles indicated, with full 5/8 inch (16 mm) stops, and of the following minimum thicknesses.
1. For interior use, form frames from cold-rolled steel sheet of the following thicknesses:
 - a. Openings up to and Including 48 Inches (1200 mm) Wide: **16 gauge** (0.053 inch) (1.3 mm).
 - b. Openings More Than 48 Inches (1200 mm) Wide: **14 gauge** (0.067 inch) (1.7 mm).

NOTE: For the frames, make provisions for installation of electrical items specified elsewhere; arrange so wiring can be readily removed and replace. Provide all cutouts and reinforcements required for steel frames to accept security system components. Provide welded sheet metal boxes with metal conduit or raceway to permit wiring from electric hinge to other electric door hardware.

- B. Provide frames either saw mitered and full (continuously) profile welded, or machine mitered and full (continuously) profile welded, on back side at frame corners and stops with edges straight and true. Grind welds smooth and flush on exposed surfaces.
- C. Hardware Reinforcement: Fabricate reinforcements from same material as frame to comply with the following. Offset reinforcement so that faces of mortised hardware items are flush with surface of the frame.



1. Hinges and Pivots: 7 gauge (0.167 inch) (4.2 mm) thick by 1-1/4 inches (32 mm) wide by 10 inches (254 mm).
 2. Strike, Surface Mounted Hold Open Arms, and Flushbolt Reinforcements: 12 gauge (0.093 inch) (2.3 mm) thick by size as required by hardware manufacturer.
 3. Closer Reinforcements: 12 gauge (0.093 inch) (2.3 mm) thick one piece channel by size as required by hardware manufacturer.
 4. Other Hardware Reinforcements: As required for adequate strength and anchorage.
- D. Electrical Requirements: Make provisions for installation of electrical items specified elsewhere; arrange so wiring can be readily removed and replaced.
1. **Provide all cutouts and reinforcements required for hollow metal frames to accept security system components.**
 2. Frames with Electric Hinges and Pivots: Provide welded on UL listed back boxes with metal conduit or raceway to permit wiring from electric hinge or pivot to other electric door hardware.
 - a. Hinge Location: Center for doors less than 90 inches (2286 mm) tall or second hinge from door bottom for doors greater than 90 inches (2286 mm); top or bottom electric hinge locations shall not be permitted.
- E. Mullions and Transom Bars for Sidelights, Transoms, and Borrowed Light Frames: Provide closed or tubular mullions and transom bars where indicated. Fasten mullions and transom bars at crossings and to jambs by butt welding. Reinforce joints between frame members with concealed clip angles or sleeves of same metal and thickness as frame.
- F. Jamb Anchors: Locate jamb anchors above hinges and directly opposite on strike jamb as required to secure frames to adjacent construction. At metal stud partitions locate the additional jamb anchor below the top hinge.
1. Masonry Construction: Adjustable, corrugated or perforated, anchors to suit frame size; formed of same material and gauge thickness as frame; at non-rated frames use friction fit T-shaped anchors, at rated frames use anchors consisting of spot welded strap and adjustable anchor; with leg not less than 2 inches (50 mm) wide by 10 inches (250 mm) long. Furnish at least the number of anchors per jamb according to the following frame heights:
 - a. Two anchors per jamb up to 60 inches (1500 mm) in height.
 - b. Three anchors per jamb from 60 to 90 inches (1500 to 2250 mm) in height.
 - c. Four anchors per jamb from 90 to 96 inches (2250 to 2400 mm) in height.
 - d. One additional anchor per jamb for each 24 inches (600 mm) or fraction thereof more than 96 inches (2400 mm) in height.
 2. Metal-Stud Partitions: Metal channel stud zee anchor sized to match stud width, welded to back of frames, formed of same material and gauge thickness as frame. Provide at least the number of anchors for each jamb according to the following heights:
 - a. Three anchors per jamb up to 60 inches (1500 mm) in height.
 - b. Four anchors per jamb from 60 to 90 inches (1500 to 2250 mm) in height.



- c. Five anchors per jamb from 90 to 96 inches (2250 to 2400 mm) in height.
 - d. One additional anchor per jamb for each 24 inches (600 mm) or fraction thereof more than 96 inches (2400 mm) in height.
3. In-Place Concrete or Masonry: Anchor frame jambs with minimum 3/8-inch- (9-mm-) diameter countersunk flat head bolts into expansion shields or inserts 6 inches (150 mm) from top and bottom of each jamb with intermediate anchors spaced a maximum of 26 inches (650 mm) o.c. Soffit face of frame shall be punched and dimpled to accept countersunk bolt head. Reinforce frame with spacer to prevent bowing. Bolt head shall be set slightly below soffit face, filled and ground smooth at time of installation.
- G. Floor Anchors: Provide floor anchors for each jamb and mullion that extends to floor, formed of same material as frame, 12 gauge (0.093 inch) (2.3 mm) thick, and punched with two holes to receive two (2) 0.375 inch (9.5 mm) fasteners. Where floor fill or setting beds occur support frame by adjustable floor anchors bolted to the structural substrate. Terminate bottom of frames at finish floor surface. Weld floor anchors to frames with at least 4 spot welds per anchor.
- H. Head Strut Supports: Provide 3/8-by-2-inch (9-by-50-mm) vertical steel struts extending from top of frame at each jamb to supporting construction above. Bend top of struts to provide flush contact for securing to supporting construction above by bolting, welding, or other suitable anchorage. Provide adjustable wedged or bolted anchorage to frame jamb members to permit height adjustment during installation. Adapt jamb anchors at struts to permit adjustment.
- I. Head Reinforcement: For frames more than 48 inches (1200 mm) wide in masonry wall openings, provide continuous steel channel or angle stiffener, 12 gauge (0.093 inch) (2.3 mm) thick for full width of opening, welded to back of frame at head. Head reinforcements shall not be used as a lintel or load bearing member for masonry.
- J. Spreader Bars: Provide removable spreader bar across bottom of frames, tack welded to jambs and mullions to serve as bracing during shipment and handling and to hold frames in proper position until anchorage and adjacent construction have been completed.
- K. Door Silencer Holes: Drill strike jamb stop to receive three silencers on single door frames and for two silencers on double door frames. Insert plastic plugs in holes to keep holes clear during installation.
- L. Plaster Guards and Removable Access Plates: Provide 26 gauge (0.016-inch-) (0.4-mm-) thick plaster guards or dust-cover boxes of same material as frame, welded to frame at back of hardware cutouts to close off interior of openings and prevent mortar or other materials from obstructing hardware operation. Provide removable access plates in the heads of frames to receive overhead concealed door closers.

2.5 STOPS AND MOLDINGS

- A. Provide continuous stops and moldings around glazed panels where indicated.
- B. Form fixed stops and moldings integral with frame, on the exterior (non-secured) side of the frame.



- C. Provide removable stops and moldings formed of 20 gauge (0.032-inch-) (0.8-mm-) thick steel sheets matching hollow metal frames. Secure with countersunk oval head machine screws spaced uniformly not more than 12 inches (300 mm) o.c. Form corners with butted or mitered hairline joints.
- D. Coordinate rabbet width between fixed and removable stops with type of glass or panel and type of installation indicated.

2.6 HOLLOW METAL FRAMES

- A. Provide hollow metal door frames to be used as both door buck and trim, formed to profiles shown, of minimum **16 gauge** (0.053 inch) (1.3 mm) thick cold rolled steel.
 - 1. Frames shall be splined, tabbed, and miter fit, knockdown type compatible with adjacent construction conditions.
 - 2. Accurately machine, file, and fit exposed connections with hairline joints.
 - 3. Typical Anchorage: Frames shall be provided with concealed mechanical compression anchors at top of each jamb and each jamb shall be prepared and provided with provision for anchorage at floor line of jamb return face.
 - 4. Miter and anchorage type subject to acceptance of Architect.
- B. Mortise, reinforce, drill and tap frames for mortise type hardware. Provide internal reinforcement for surface type hardware which is to be field drilled and tapped per requirements hereinbefore specified for welded frames and including silencers. Locate hardware in frames to match location specified and in accordance with the hardware schedule and templates.

2.7 FABRICATION

- A. Fabricate doors and frames rigid, neat in appearance, and free of defects, warp, wave, and buckle. Accurately form metal to sizes and profiles indicated. Accurately machine, file, and fit exposed connections with hairline joints. Weld exposed joints continuously; grind, fill, dress, and make smooth, flush, and invisible.
- B. Exposed Fasteners: Provide countersunk flat heads for exposed screws and bolts, unless otherwise indicated.
- C. Hardware Preparation: Prepare doors and frames to receive hardware, including cutouts, reinforcement, mortising, drilling, and tapping, according to final hardware schedule and templates provided by hardware supplier. Secure reinforcement by spot welding. Comply with applicable requirements of ANSI/BHMA A156.115 and A156.115W specifications for door and frame preparation for hardware. Factory reinforced doors and frames to receive surface-applied hardware. Factory drill and tap for surface-applied hardware, except at push plates and kick plates provide reinforcing only.
 - 1. Locate hardware according to HMMA 831, "Recommended Hardware Locations for Custom Hollow Metal Doors and Frames" or otherwise directed by LAWA.



2.8 STEEL SHEET FINISHES

- A. General: Clean, treat and prime surfaces of fabricated hollow metal door and frame work, inside and out, whether exposed or concealed in the construction.
- B. Surface Preparation: Clean surfaces to comply with SSPC-SP 1, "Solvent Cleaning"; remove dirt, oil, grease, or other contaminants that could impair paint bond. Remove mill scale, shavings, filings, and rust, if present, complying with SSPC-SP 3, "Power Tool Cleaning,"
- C. Factory Priming for Field-Painted Finish: Apply shop primer immediately after surface preparation and pretreatment. Apply a sufficient number of coats, baked on, to obtain uniformly smooth exposed surfaces. Touch up surfaces having runs, smears, or bare spots.
 - 1. Shop Primer: Manufacturer's or fabricator's standard, fast-curing, corrosion-inhibiting, lead- and chromate-free, universal primer complying with ANSI A250.10 acceptance criteria; compatible with substrate and field-applied finish paint system indicated.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General: Install doors and frames according to the referenced standards, the Architect reviewed shop drawings, and manufacturer's written recommendations and installation instructions.
- B. Frames: Install frames where indicated. Extend frame anchorages below fills and finishes. Coordinate the installation of built-in anchors for wall and partition construction as required with other work.
 - 1. Frames: Install frames in locations shown, in perfect alignment and elevation, plumb, level, straight and true, and free from rack.
 - 2. Welded Frames:
 - a. Set masonry anchorage devices where required for securing frames to in-place concrete or masonry construction.
 - 1) Set anchorage devices opposite each anchor location as specified and anchorage device manufacturer's written instructions. Leave drilled holes rough, not reamed, and free of dust and debris.
 - b. Placing Frames: Set frames accurately in position; plumb; align, and brace securely until permanent anchors are set.
 - 1) At concrete or masonry construction, set frames and secure in place with machine screws and masonry anchorage devices. Countersink anchors, and fill and make smooth, flush, and invisible on exposed faces.
 - 2) Anchor bottom of frames to floors through floor anchors with threaded fasteners.
 - 3) Field splice only at approved locations indicated on the shop drawings. Weld, grind, and finish as required to conceal evidence of splicing on exposed faces.



- 4) Remove spreader bars only after frames are properly set and secured. Restore exposed finish by grinding, filling, and dressing, as required to make repaired area smooth, flush, and invisible on exposed faces.
 3. At fire-rated openings, install frames according to NFPA 80.
 4. Existing Frames (Salvaged from Alteration Work): Install salvaged existing frames in locations indicated.
- C. Doors:
1. Non-Fire Rated Doors: Fit non-fire-rated doors accurately in their respective frames, with the following clearances:
 - a. Jambs and Head: 3/32 inch (2 mm).
 - b. Meeting Edges, Pairs of Doors: 1/8 inch (3 mm).
 - c. Bottom: 3/8 inch (9 mm), if no threshold or carpet.
 - d. Bottom: 1/8 inch (3 mm), at threshold or carpet.
 2. Fire-Rated Doors: Install with clearances as specified in NFPA 80.
 3. Smoke Control Doors: Install according to NFPA 105.
 4. Existing Doors (Salvaged from Alteration Work): Install salvaged existing doors in locations indicated.
- D. Glazing: Comply with installation requirements in Division 08 Section "Glazing" and with hollow metal manufacturers written instructions.
1. Secure stops with countersunk flat or oval head machine screws spaced uniformly not more than 9 inches (230 mm) o.c. and not more than 2 inches (50 mm) o.c. from each corner.
- E. Apply hardware in accordance with hardware manufacturer's instructions. Drill and tap for machine screws as required. Do not use self tapping sheet metal screws. Adjust door installation to provide uniform clearance at head and jambs, and to contact stops uniformly. Adjust hardware items just prior to final inspection. Leave work in complete and proper operating condition.
1. Field cut existing hollow metal doors and frames indicated to receive new hardware. Field cutting shall be executed in a workmanlike manner and shall not void the existing door and frame labeling.

3.2 ADJUSTING AND CLEANING

- A. Final Adjustments: Check and readjust operating hardware items just before final inspection. Leave work in complete and proper operating condition. Remove and replace defective work, including doors or frames that are warped, bowed, or otherwise unacceptable.
- B. Prime-Coat Touchup: Immediately after erection, sand smooth rusted or damaged areas of prime coat and apply touchup of compatible air-drying primer.



- C. Remove and replace defective work, including doors or frames that are warped, bowed, or otherwise defective.
- D. Institute protective measures required throughout the remainder of the construction period to ensure that hollow metal doors and frames will be without damage or deterioration, at time of substantial completion.

END OF SECTION 08 11 13